

Work Order ID 89803-1

September 7, 2012 1:06:14 PM

89803

Page 1

Item ID: D2370

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Litter Assembly

Stop *NS2*

Start Date: 9/07/12 Start Qty: 3.00

Required Date: 9/10/12 Req'd Qty: 3.00

3

Cust Item ID:

3

Customer:

Reference:

Approvals:

Process Plan:

Date: 12-09-1

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2370

Rev C

100

100

Purchasing

Purchasing

PURCHASING

0.00

Memo

0.00

Issue p/o: 17852 Order: Model 12-2A undrilled with grey pad & black belts
Supplier: Ferno Aviation Letter of compliance required

12-09-1

110

110

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Memo

0.00

Insure that letter of compliance is attached to w/o

12/8/14

120

120

QC

Quality Control

QC6- Inspect dimensions to drawing

0.00

Memo

0.00

DAS
16
2-3

12/14

12/14

Work Order ID 89803

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Page 2

Item ID: D2370

Revision ID:

Item Name: Little Assembly

Start Date: 9/07/12 Start Qty: 3.00

Required Date: 9/10/12 Req'd Qty: 3.00

Reference:

Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Small Fab

Small Fab

Small Fab

Memo

1-Assemble as per Dwg D23702-Drill 0.191" holes as per Dwg D23703-
Replace lose rivets with screw per dwg D2370 Apply locktite3-Deburr

0.00

0.00

1x

12/09/12

140

140

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

SMB 12/10/12 DAS 16 17/10/12

1

150

150

Packaging

Packaging

Identify as per dwg & Stock Location ST

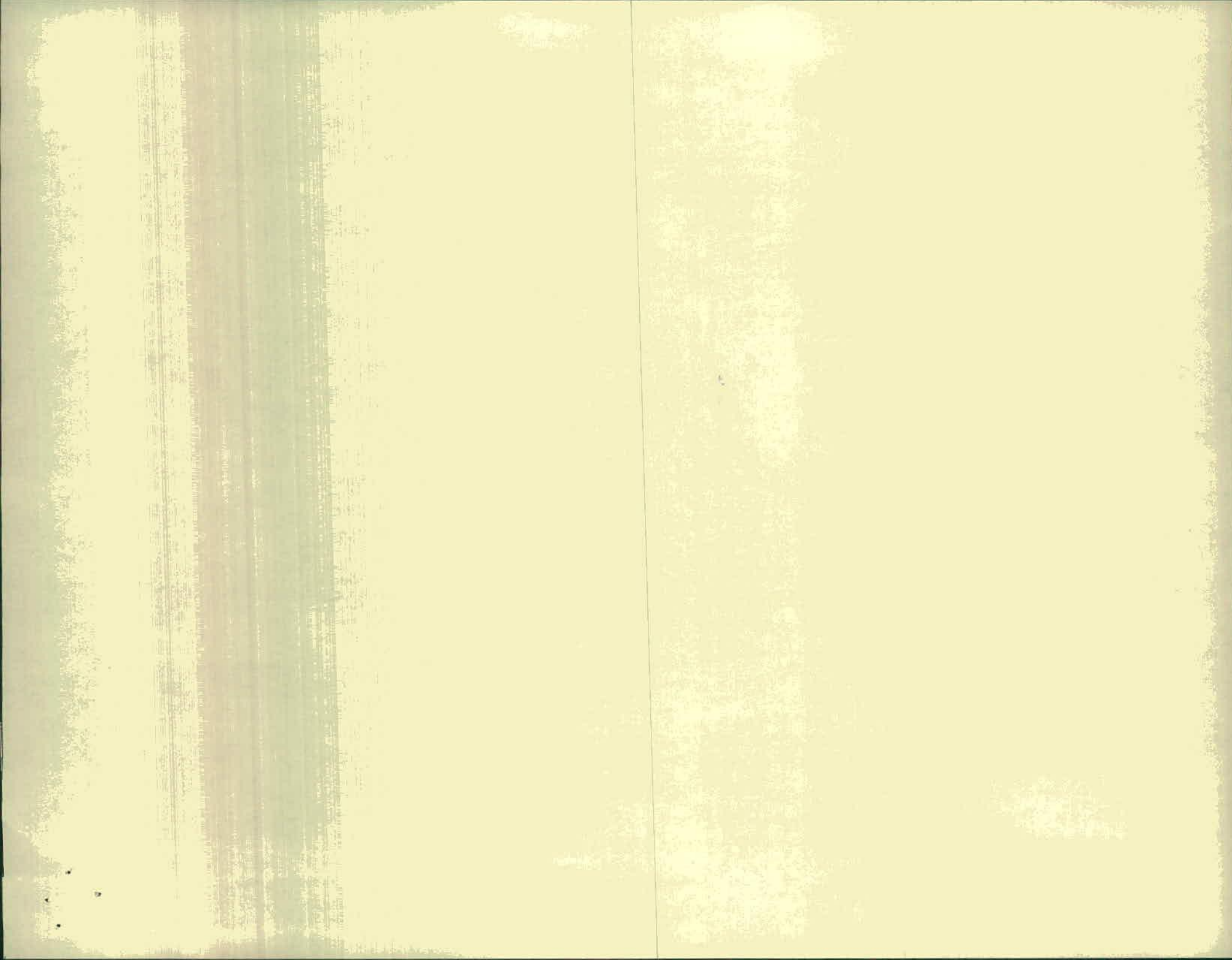
Memo

224

0.00

0.00

12/12/12 (1)



Work Order ID 89803

89803

Page 8

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Item ID: D2370

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Litter Assembly

Start Date: 9/07/12 Start Qty: 3.00

3

Cust Item ID:

Required Date: 9/10/12 Req'd Qty: 3.00

3

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

12/10/11
MF
12-10-01

Picklist Print

September 11, 2012 1:06:13 PM

Page 1
T

Work Order ID: 89803
Parent Item: D2370
Parent Item Name: Litter Assembly

Start Date: 9/07/12

Required Date: 9/10/12

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP D 01.10.10 Changed D2484 nut for D3015-1 SM
IPP E 06.12.12 ecn 888 ee

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD416L Washer	NAS1149D0416J	Purchased	No			130	Each	6.0000	4	12		9/12/09/19	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP002		6							
					110153	6							
D2370P Litter Assembly		Purchased	No			130	Each	0.0000	1	3		9/12/09/19 89803	
D2374 Stud		Manufactured	No			130	Each	5.0000	4	12		9/12/09/19	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST008		5							
					79475	5							
D2378 Bolt		Manufactured	No			130	Each	54.0000	4	12		9/12/09/19	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST008		29							
					79476	29							
				ST009		25							
					89339	25							
D3015-1 Lock Nut		Manufactured	No			130	Each	378.0000	4	12		9/12/09/19	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST023		378							
					14710	378							
MS27039-4-06 Screw		Purchased	No			110	Each	90.0000	2	6			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST292		90							
					119075	90							

MS27039-4-06
Screw

N/A

12.09.20

DA 22 88

SCREEN SUPPLIED W/LITTER ASSY

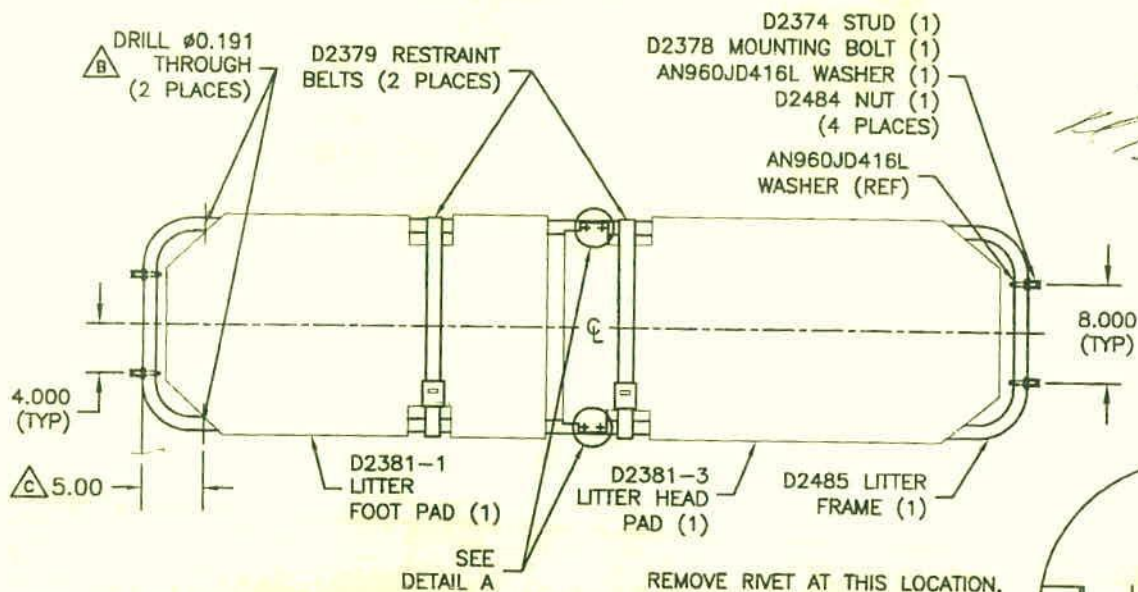
DART

RELEASED

06 12.05

DESIGN KE	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED <i>[Signature]</i>	DRAWING NO. D2370	REV. C SHEET 1 OF 1
DATE 06.11.21		TITLE LITTER ASSEMBLY	SCALE NTS
A	95.02.20	NEW ISSUE	
B	98.06.09	ADDED $\phi 0.191$ HOLES	
C	06.11.21	ADD ALTERNATE FOR D2484, MS SCREWS, TAPPED HOLES, AND 5.00 WAS 5.34	

D2370	Part No.	Description
X	D2370	LITTER ASSEMBLY
4	D2374	STUD
4	D2378	MOUNTING BOLT
2	D2379	RESTRAINT BELTS
1	D2381-1	LITTER PAD
1	D2381-3	LITTER PAD
4	D2484	NUT (OR D3015-1) $\triangle C$
1	D2485	LITTER FRAME
4	AN960JD416L	WASHER
2	MS27039-4-06	SCREW $\triangle C$



NOTES:

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE STATED
- 3) FINISH: NONE
- 4) TORQUE SCREWS TO 15-25 in-lb
- 5) REMOVE ALL SHARP EDGES 0.010 TO 0.020 MAX

REMOVE RIVET AT THIS LOCATION,
ENLARGE HOLES TO
 $\phi 0.213$ (#3 DRILL) x 0.75 DEEP,
TAP HOLE 1/4-28 UNF x 0.50 DEEP,
SECURE PARTS WITH
 $\triangle C$ MS27039-4-06 SCREW (1)
(2 PLACES)

DETAIL A
RIVET REPLACEMENT

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO17852**

Purchase Order Date 9/7/2012

PO Print Date 9/7/2012

Page Number 1 of 1

Order From :

VU-FER001

FERNO AVIATION INC.
735-B BRANCH DR.
ALPHARETTA, GA 30004
US

Contact Name

Vendor Phone

770 521 1005

Vendor Fax

770 521 0910

Vendor Account Nbr

Buyer

Brigitte Golden

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
02/06/2012

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D2370P	Litter Assembly	9/14/2012 Yes	3.00 Each	Yellow Standard	\$1,384.0000	\$4,152.00

Special Inst:

As per DWG. D2370 Rev: C
B89803
Model 12-2A undrilled with grey pad &
black belts

PO Total:

\$4,152.00



Change Nbr:

1

Change Date: 9/7/2012

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

FERNO Aviation, INC.

735-B Branch Drive
Alpharetta, GA 30004
Office 770.521.1005 Fax 770.521.0910
<http://aviation.ferno.com>

Packing Slip

DATE	PACKING SLIP NO.
9/10/2012	12394

BILL TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Attn: Acct Payable

SHIP TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Ref: PO17852

P.O. NUMBER	TERMS	REP	SHIP DATE	SHIP VIA	FOB	
PO17852	Net 30	KD	9/10/2012	Yellow Freight	Alpharetta,GA	
ITEM	DESCRIPTION				QTY ORD.	QTY DEL.
12-2A (DART)	12-2A Litter Assembly W/Gray FAA Approved cover/pad assy. and Black FAA approved patient restraints (HS Code 8803.30.00.00), Serial # 12N230597				1	1
<div>AS 16 17/02/14</div>						

Thank you for your order!

Aircraft Belts Inc.
1176 Telecom Drive
Greedmoor NC 27522

Form: SC-108B
Phone: (800) 847-5651
Fax: (919) 956-4220



FAA R.S. #: YB1R632K

Packing Slip: 15768

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PACKING SLIP / CERTIFICATION

TERMS: Net 30

Cust. ID: F38

Ship To:

Sold To:

Ferno Aviation
735-B Branch Drive
Alpharetta GA 30004

Ferno Aviation
735-B Branch Drive
Alpharetta GA 30004

PO: 7157
Ship Date: 1/16/2012

Ship Via: UPS 1- Ground
SO: 90474

FOB: ORIGIN
Sales Person: Duncan, Virginia

***** Ship UPS Ground acct # E1129E *****

Line	Planned Qty	Shipped Qty	Backorder	Part Number	Revision
1	40.00 EA	40.00	0.00	STF	C
	Description:	STFC3030-810 Stretcher Belt Kit			
2	20.00 EA	20.00	0.00	SUF	A
	Description:	SUF303042-810 Stretcher Belt w/Dual Shoulder Straps			
	50.00 EA	50.00	0.00	STFL	C
	Description:	STFC3030-810 Stretcher Belt -			

CERTIFICATION

This is to certify that the above components have been manufactured/repared and inspected in accordance with current Federal Aviation Regulations: TSO C-22 and/or TSO C-114 and found airworthy for service unless otherwise noted. The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those desiring to install either on or within a specific type of class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the administrator. Details of this manufacture/repair are on file at this facility.

BY: _____

